

Date: Monday, 26/05/2008 9:53:47 AM
 User: Julie Lecocq

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LOCK CHANNEL
Job Number	39474	Part Number	D2345
Estimate Number	10358	Drawing Number	D2345 REV.A
P.O. Number		Project Number	N/A
This Issue	26/05/2008	Type	SMALL /MED FAB
Prsht Rev.	NC	Drawing Revision	A
First Issue	/ /	Material	
Previous Run	36577	Due Date	30/05/2008
Written By		Qty:	20
Checked & Approved By	JUL 08.5.23	Um:	Each
Comment	Est.RevB 99.05.31 Re-format DM Est Rev:C Now on Waterjet 06-10-26 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S18GA	304/316 .050 Sheet 1.4
		Comment: Qty.: 0.0554 sf(s)/Unit Total : 1.1088 sf(s) 304/316 .050 Sheet 100997 HB 8-5-27
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D2345 Dwg Rev: A HB 8-5-27 Prog Rev: A
		2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE HB 8-5-27
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK S 08.05.28 (24)
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 EB 08/05/28 (24)
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LOCK CHANNEL
Job Number: 39474		Part Number: D2345
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE Form as per Dwg D2345 using DT8241		<i>8/5/08/15/28 (24)</i>
7.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		<i>8/5/08/15/28 (24)</i>
8.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 21		<i>8/5/08/15/28 (24)</i>
9.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		<i>08/05/08/15/29 (24)</i>
Job Completion		<i>MF 08-05-29</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

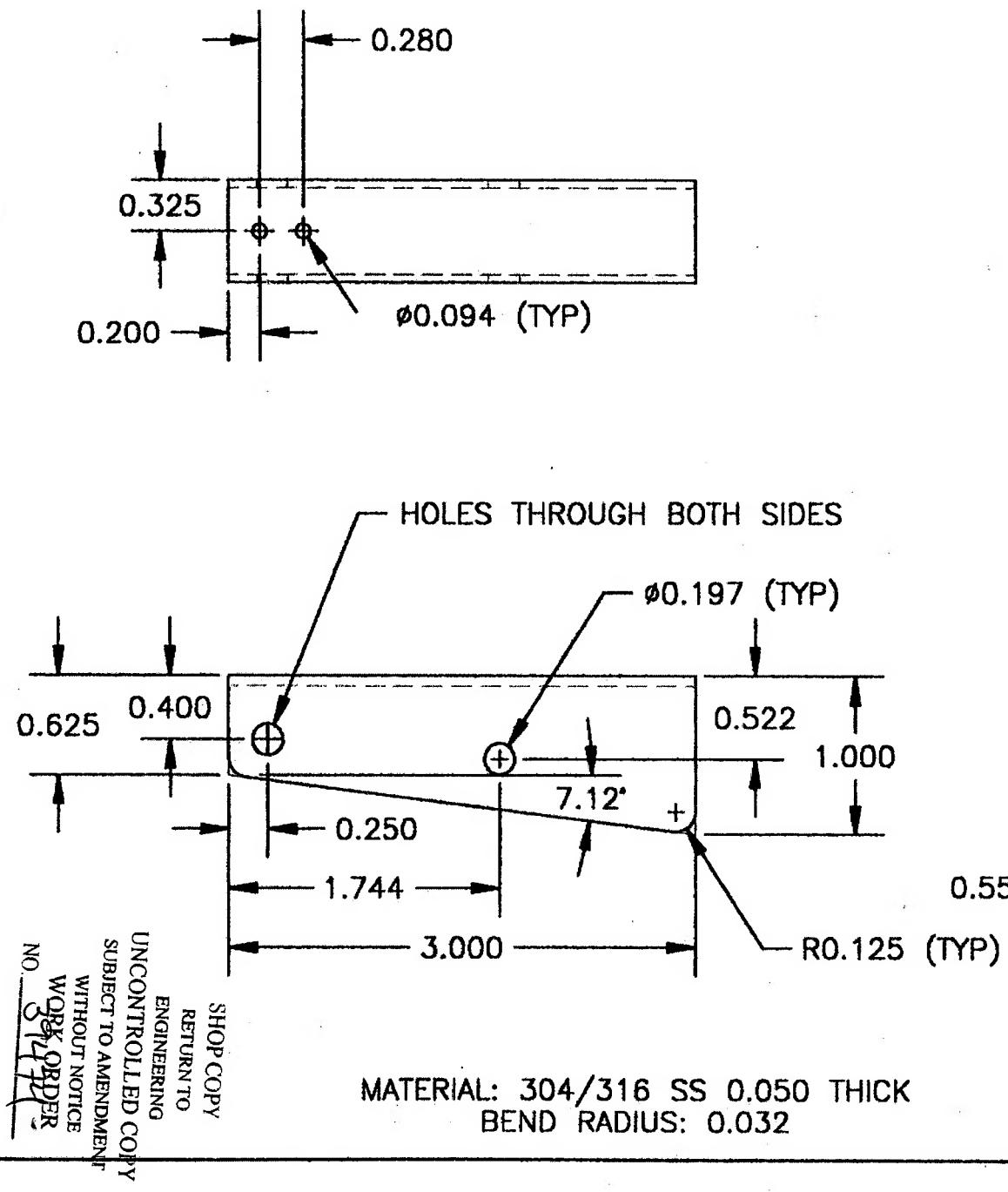
DART AEROSPACE LTD	Work Order:	<u>39474</u>
Description: Lock Channel	Part Number:	<u>D2345</u>
Inspection Dwg: D2345 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u> </u>	Prototype Approval: N/A
Date: <u>8-5-28</u>	Date: <u>08/05/08</u>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	06.11.20	New Issue	KJ/JLM	<i>[Signature]</i>



RELEASED
9/10/92 KC

DART

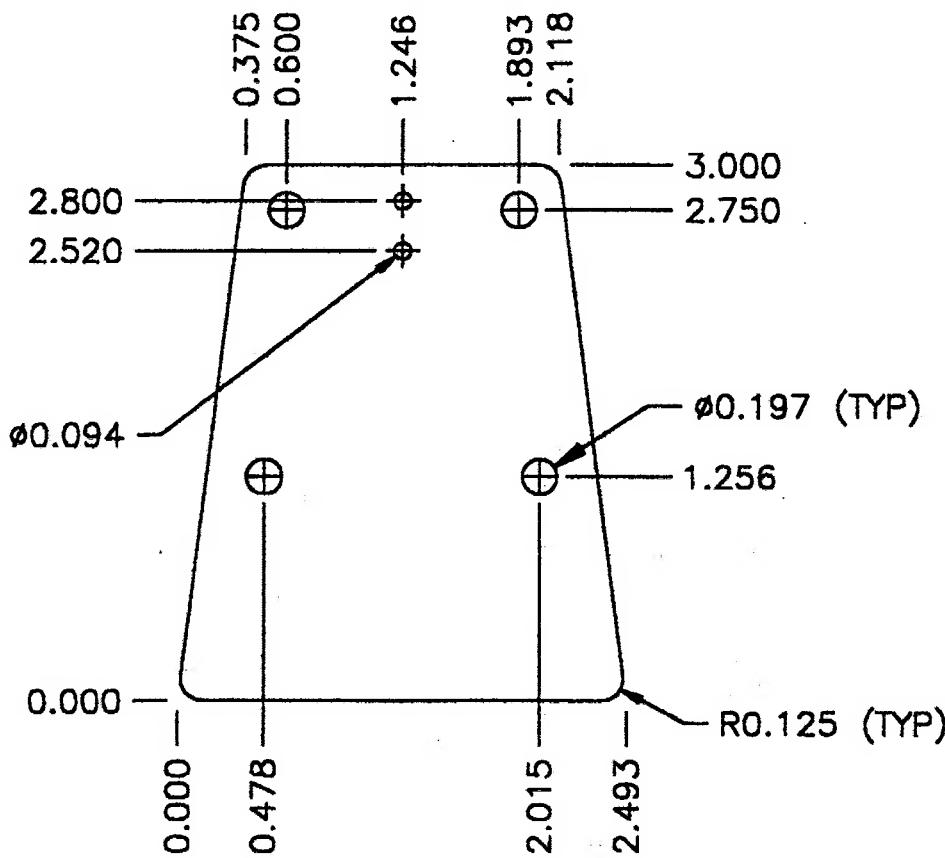


DESIGN B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHESTER B. WILLIAMS	APPROVED B. WILLIAMS	DRAWING NO. D2345
DATE 95:02:21	TITLE LOCK CHANNEL	REV. A SHEET 1 OF 2 SCALE 1:1

DART

OF COPIES ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
<i>BW</i>	<i>W</i>	D2345
DATE		REV. A
95:02:21		SHEET 2 OF 2
		SCALE
		1:1

RELEASED
201.06.02 KC

D2345 FLAT PATTERN
MATERIAL: 304/316 SS 0.050 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 37474